

CAD-CUT® FLOCK



FEED MATERIAL—
 into cutter so that the carrier is on the bottom.



PREHEAT & POSITION—
 Preheat garment for 10 seconds, prior to application. Position weeded design on garment. Place cover sheet over graphic.

Recommended Fabrics

Cotton
 Polyester
 Sublimated Polyester

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.

Accessories Required

Kraft Paper or Reusable Cover Sheet
 EZ Weeder® or Tweezers



CUT LOGO,
 words or numbers in reverse (mirror image).



HEAT APPLY—
 Temperature: 320°F; 160°C
 Time: 15-20 seconds
 Pressure: medium #5 on Hotronix®

Tip: A Heat Printing Pillow or Print Perfect Pad is recommended for even pressure when working around zippers, buttons, heavy seams or mesh reversible jerseys.

Cutting Notes

You should always test cut prior to any production run. For best results, do not cut graphics smaller than 1 inch.

Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto CAD-CUT® FLOCK .



WEED away excess material leaving only the desired graphic on the carrier.



PEEL COLD—
 Allow to cool completely before peeling.

Multi-Color Designs

Apply background for 2 seconds, peel COOL, place foreground and heat apply at 320° medium pressure for 12 seconds, peel COOL.

Storage

Store flat, in a cool, dry area, away from direct heat and sunlight.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	Flock Blade	170-220g	.50	50cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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